

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO27217 Receipt Dates from 2/9/2015 to 2/9/2015

All Item ID/GL/WOs	All Rec. Employees	All Currencies
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Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO27217	1		M6061T6B3.500X8.0 f 00		2/9/2015	2/9/2015	12.0000	\$84.16	0.0000	0	\$1,009.93
CAD	No		6061-T6 Aluminum Bar 3.500" X 8.000" m131504	f	12.0000	DCUSER		\$1,009.93	0.0000	0	
Total Received Quantity:										12.0000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$1,009.93	
Total Balance Due Quantity:										0.0000	

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 917895
Ship Date 05Feb15 at 15:03 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp CARMELA AGNIHOTRI (905-5321422)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-765564- 1 Your PO # PO27217
ALUMINUM FLAT BAR 6061-T6511
3.50" X 8.00" X 144.0000"
CUT IN HALF

Heat Number 201423383
Tag No 378030

Quantity 12 FT PCS 1 Wt LBS 395

MTR

2) Our Order PEC-765564- 2 Your PO # PO27217
ALUMINUM ROUND BAR 6061-T6511
1.125" DIA X 144.0000"

Heat Number 201419806
Tag No 378013

Quantity 24 FT PCS 2 Wt LBS 28

MTR

3) Our Order PEC-765564- 3 Your PO # PO27217
ALUMINUM SHEET 2024 -T3
.0500 Nom X 48.0000" X 144.0000"
B/O

TOTAL: Tags 2 PCS 3 LBS 423

Heat Number
201419806

*** Chemical Analysis ***

PLEASE SHIP AS SOON AS MATERIAL ARRIVES

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G

No: PEC 917895

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 05Feb15 at 15:03 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp CARMELA AGNIHOTRI(905-5321422)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 2 BDLS GW. 442 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM - L'ATON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511
1.125" DIA X 144.0000"
PART NO.

PO/Ref PO27217

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-917895-002

SFeb15
Pg 1/1

Signed by:




Service Center Metals

5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
215985	5

BILL TO	MANIFEST NUMBER	DIE NUMBER	DATE OF SHIPMENT
ThyssenKrupp Materials NA	240253	RD0006	10/10/2014
SHIP TO	CUSTOMER PO	ALLOY / TEMPER	SALES PERSON
ThyssenKrupp Materials NA, Toronto	PEC-261738	6061-T6511	David Schroeder
Quantity Certified	CUSTOMER PART NUMBER	DESCRIPTION	
954 lbs 68 pcs	RD0006	Lightning Rod Title 1.125 + .005/- .004	

CERTIFICATION
ASTM-B221-13 Stencil Cont
SPECIFICATION
AMS-QCA-200/8 - 1997

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
5	201419806	10/8/14	min 48.00 max 55.50	min 44.90 max 53.30	min 13.80 max 17.10

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others Each Total	Melt Source
07061405	6061	0.76	0.37	0.32	0.09	0.90	0.12	0.09	0.02	97.32	0.05 0.15	United States of America

Print Date: 10/10/2014



Catherine Higgins, Director of Quality & Technical Services



Service Center Metals

5850 Quality Way
Prince George, VA 23875

Can Do.

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
220640	1

BILL TO	MANIFEST NUMBER	DIE NUMBER	DATE OF SHIPMENT
Copper & Brass Sales, Inc.	245597	RB0766	12/4/2014
SHIP TO	CUSTOMER PO	ALLOY/TEMPER	SALESPERSON
Copper & Brass Sales, Inc.	5400242337	6061-T6511	Ellis Williams
Quantity Certified	CUSTOMER PART NUMBER	DESCRIPTION	
1,975 lbs	ALREC00163	SCRB 3.500X8.000	

CERTIFICATION
ASTM-B221-13 Stencil Cont
SPECIFICATION
AMS-QQA-200/8-1997
SPECIFICATION
RoHS 2011/65/EU Compliant
Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Mechanical Properties

Tests Lot No.

1 201423383

Test Date

min

max

min

max

min

max

Ultimate Tensile Strength (KSI)

Yield Strength (KSI)

Percent Elongation

53.00 53.00 49.00 49.00 16.1 16.1

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Total	Melt Source:
11221406	6061	0.74	0.36	0.32	0.12	0.88	0.08	0.07	0.02	97.41	0.05	0.15	United States of America

John L. Zambetti

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 46061T6 3.50X8.00
 RECEIVED BY: S. P
 DATE: 15/02/09
 P/O#: 27217
 QUANTITY ORDERED: 12
 THICKNESS ORDERED: 3.50X8.00
 SHEET SIZE: _____
 MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 12
 THICKNESS RECEIVED: 3.50X8.00
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
INCORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	DATE	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>[Signature]</u>	<u>14</u>	BY: _____
DATE: <u>15/02/09</u>	<u>9-89</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27217**

Purchase Order Date 1/26/2015

PO Print Date 1/29/2015

Page Number 1 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B3.500X8.000	6061-T6 Aluminum Bar 3.500" X 8.000"	2/9/2015 Yes 2/9/2015	FN	12.00 f	\$106.98	\$1,283.75
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							

NOTE: PLEASE CUT BAR IN TWO PCS OF 6 FT

8015-02-9.

Line Total:						\$1,283.75	
2	M6061T6R1.125	6061 ROUND BAR 1.125	2/9/2015 Yes 2/9/2015		24.00 f	\$3.03	\$72.79
MATERIAL: 6061-T6T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/ 4128/4115/4116 OR ASTM B211 OR ASTM B221							

PO Instructions: QUOTATION # PEC ST-761069

Note:

1/29/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27217**

Purchase Order Date 1/26/2015

PO Print Date 1/29/2015

Page Number 2 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA – (Free Carrier)

Chantal Lavoie

Line Total: \$72.79

3	M2024T3S.050	2024-T3 .050 sheet	2/9/2015	96.00	\$5.37	\$515.82
			Yes	sf		
			2/9/2015			

MATERIAL: 2024-T3 ALUMINUM SHEET
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037
OR ASTM B209

Line Total: \$515.82

4	71401-45	PROCUREMENT QUALITY CLAUSES	2/9/2015	1.00	\$0.00	\$0.00
			No			
			2/9/2015			

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Line Total: \$0.00

PO Instructions: QUOTATION # PEC ST-761069

Note:

1/29/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27217**

Purchase Order Date 1/26/2015

PO Print Date 1/29/2015

Page Number 3 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA – (Free Carrier)

PO Total: \$1,872.36

PO Instructions: QUOTATION # PEC ST-761069

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3 **Change Date:** 1/29/2015